



Ford F550 TruTrac Bar Installation Instructions

The following instructions must be followed in the order listed to ensure a proper installation and to preserve the ROADMASTER warranty.

Thank you for purchasing the TruTrac Bar by ROADMASTER. This product has been developed to enhance the handling characteristics of the Ford F550 chassis. Please be sure to properly identify your chassis to make sure this is the correct bar for your application.

Note: for 2005 models only, the bump stop needs to be removed and reinstalled under the bracket.

Note: due to manufacturing variances, some vehicles may have limited clearance for the TruTrac bar.

1. Make sure coach is on level ground, sitting in a level position. Do not raise coach on jacks. Measure the distance from the top of the front shock absorber to the ground on both sides to assure equal spacing. If the measurements are not equal, move the coach and measure again, until the coach is level. These steps will assure correct installation and adjustment of the TruTrac Bar.

2. On the passenger side of the vehicle, locate the inside frame rail just forward of the shock absorber (Figure 1). Find the 1" hole in the frame. There is a corresponding 1" plug on the TruTrac Bar passenger side bracket. Install the passenger side bracket in the frame with the long span pointed downward and toward the center of the coach and the "L" shaped backing plate on the opposite side of the frame rail. Install the three 1/2" x 2" bolts and washers and torque the nuts to 80-90 ft.-lbs.

Figure 1



-CONTINUED ON THE NEXT PAGE-

WARNING

Failure to follow these instructions can result in property damage, personal injury or even death.

- If raising the vehicle to install the anti-sway bar, always support the vehicle with jack stands at both frame rails or at the rear axle before working underneath. Ensure that the jack stands are securely positioned, and are rated at or above the weight of the vehicle.
- The installer must read the instructions and use all bolts and parts supplied. Use only the parts supplied by ROADMASTER to install this kit.
- Minor modifications are sometimes necessary due to slight vehicle variations, even for the same year, make and model.
- Regardless of year, make and model, a wide range of options for specific applications may or may not interfere with the installation. It is the installer's responsibility to make certain that equipment is not damaged once the suspension solution travels through the full range of motion. Failure to ensure adequate clearance could result in non-warranty property damage, personal injury or even death.
- If running changes were made by the manufacturer after this kit was designed, there may be weldments, braces, gussets, or other structural items which interfere with the installation. It is the installer's responsibility to allow for these running changes without sacrificing the structural integrity of the anti-sway bar. Failure to securely fasten the anti-sway bar could result in property damage, personal injury or even death.
- ROADMASTER will not be responsible for any damage or injury resulting from any modification or alteration.
- Check ALL the fasteners for tightness before and after road testing the vehicle.
- Do not use this document for custom fabrication, as it may not show all parts or structural components.
- Do not use an air impact wrench when re-installing bolts, as stripped threads may result.
- This anti-sway bar is only warranted for the original installation. Installing a used anti-sway bar on another vehicle is not recommended and will void the warranty.



Davis TruTrac™ by ROADMASTER

3. Remove the driver side front axle rear U-bolt (Figure 2). Only the rear U-bolt needs to be removed. Set the TruTrac Bar axle bracket on top of the spring with the ear and the holes toward the center of the vehicle and pointing up. Re-install the factory axle U-bolt previously removed. Occasionally the U-bolt may spread when removed. It may be necessary to adjust the U-bolt in a vice to re-install it. Re-use the factory nuts and washers and torque to 220-230 ft.-lbs.
4. Insert the TruTrac Bar into the axle bracket and insert the large TruTrac Bar bolts supplied. Adjust the TruTrac rod assembly until the second TruTrac Bar bolt slips easily into the frame bracket. Note: Bolts must be installed from the front of the vehicle with the nuts on the rear side to avoid clearance problems. Install lock nuts supplied and tighten nuts and bolts to remove all play in the bracket, being careful to avoid compressing the bushing. Tighten the adjustment jam nut on the TruTrac rod assembly.
5. Re-check installation (Figure 3). If vehicle is equipped with a Safe-T-Plus steering stabilizer, re-adjustment of the Safe-T-Plus may be necessary. Test drive the vehicle and re-inspect installation. Re-check all nuts and bolts for tightness.



WARNING

After road testing, re-check all fasteners for proper tightness — if a fastener has worked loose or fallen off, re-tighten or replace it. Without all kit components properly tightened or in place, the TruTrac Bar will not stabilize the vehicle at full capacity, which may cause reduced cornering ability or other reductions in vehicle handling or performance.

Failure to follow these instructions may result in property damage, personal injury or even death.



WARNING

The bar is not a load-bearing component

Do not tow or hoist the vehicle using the bar or its mounting brackets as attachment points. The bar is not designed to carry the weight of the vehicle and may collapse, which will damage the bar components, the suspension, or other components. The vehicle will detach or fall, which may cause severe personal injury.

Failure to follow these instructions may result in property damage, personal injury or even death.

Figure 2

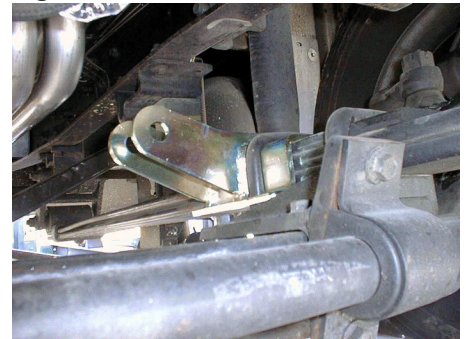
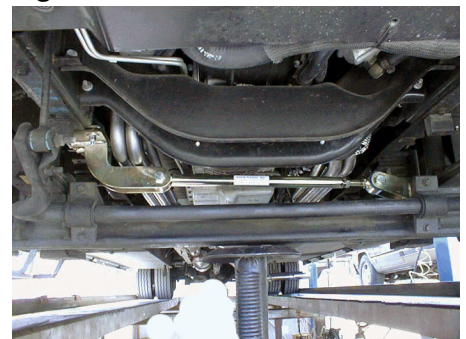


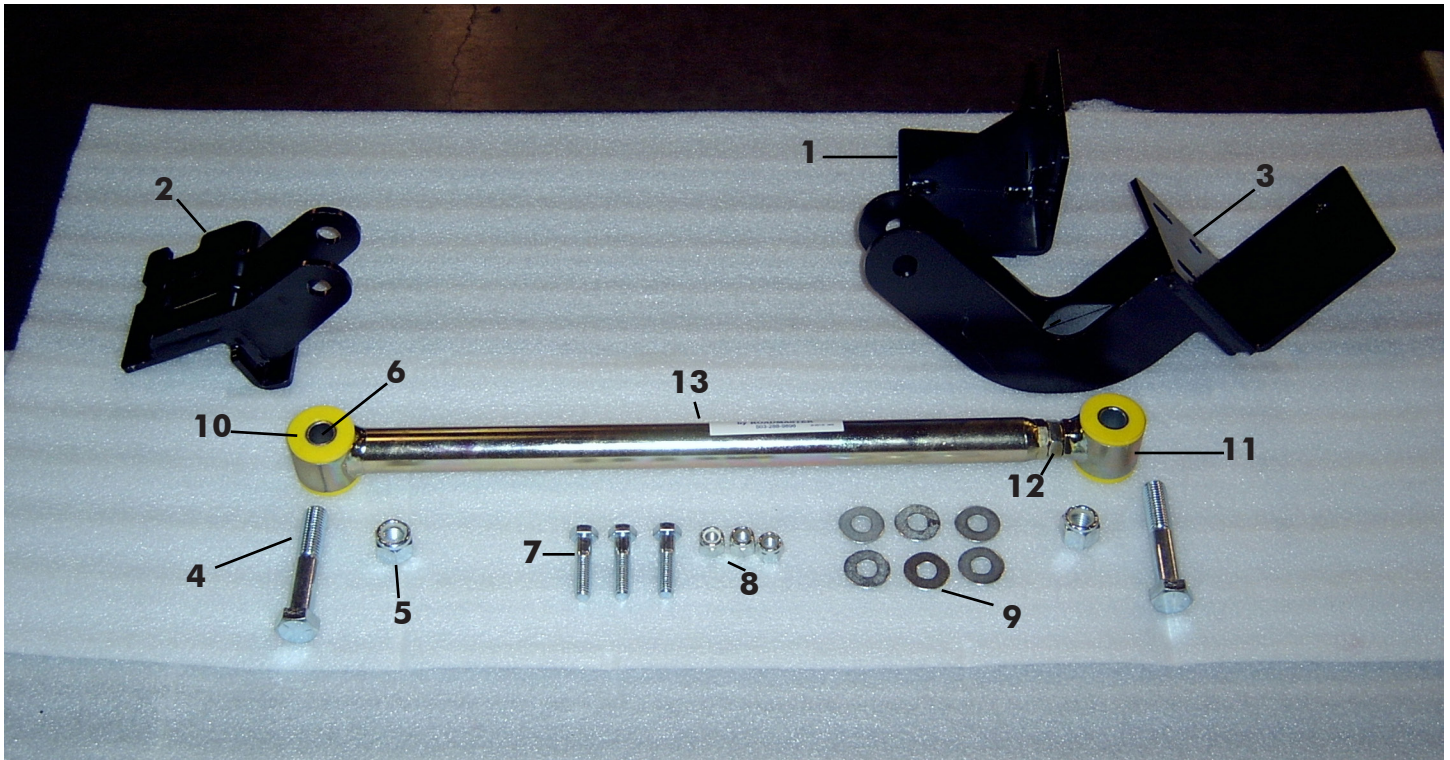
Figure 3



Free Extended Warranty

*You must accurately and completely fill out and mail the product registration card within thirty (30) days from the date of purchase to qualify for your warranty. **If we receive your card, completely and accurately filled out, within twenty (20) days from the date of purchase, we will extend the coverage to a total of Two (2) years at no extra charge.***

Your product registration is an important record for ROADMASTER to keep in touch with you. It also enables us to expedite any future claim, update or recall that may arise concerning our products.



Trac V-10B

Part #	Description	Qty
1. B592	Davis Tru-Trac Weld	1
2. B590	Tru-Trac Weld	1
3. B591	Davis Tru-Trac Weld	1
4. 350185-00	3/4" Cap Screw	2
5. 350265-00	3/4" Lock Nut	2
6. 205504-00	Metal Sleeve	2
7. 350097-00	1/2" x 2" NC Gds Cs Zp	3

Part #	Description	Qty
8. 350259-00	1/2" NC Nylon Ins Ln Zp	3
9. 350308-00	1/2" Cut Washer	6
10. 205209-00	Bushing	4
11. B532	Rod End	1
12. 350288-00	3/4" Jam Nut	1
13. B785	Tube Panhard-Tru Trac	1

BOLT TORQUE REQUIREMENTS

STANDARD BOLTS

Thread	Grade	Torque
3/8.....	5.....	30 ft./lbs.
7/16.....	5.....	50 ft./lbs.
1/2.....	5.....	75 ft./lbs.
5/8.....	5.....	140 ft./lbs.

U-BOLTS

Thread	Torque
3/8-24	35 ft./lbs.
1/2-20	70 ft./lbs.
5/8-18	140 ft./lbs.
3/4-16	250 ft./lbs.
7/8-14	400 ft./lbs.

Note: Endlink bolts use grommets and should NOT be torqued. Tighten these bolts by hand until the grommet starts to deform. Also, these torque values are intended as general guidelines. Roadmaster does not warrant this information to be accurate for all applications and disclaims all liability for any claims or damages which may result from its use.

LIMITED WARRANTY

1. WARRANTY

1a. WARRANTY OF CONFORMITY AT TIME OF SALE

ROADMASTER, Inc. warrants that at the time of sale of this product it will be free from defects in material and manufacture and will conform to ROADMASTER'S specifications for the product.

1b. CONDITIONAL ONE-YEAR WARRANTY

In addition to the preceding time-of-sale warranty, if the product registration card is completely and accurately filled out and mailed to ROADMASTER within thirty (30) days of purchase, ROADMASTER will provide an additional warranty that for a period of one year after sale the product will remain in good working order, PROVIDED THAT the product is installed and maintained in accordance with ROADMASTER'S instructions and is not subjected to: (a) alteration or unauthorized repairs or repairs by anyone other than ROADMASTER or a ROADMASTER-authorized service center, (b) misuse, abuse, commercial use, or improper maintenance, (c) Acts of God (including without limitation hurricanes, tornadoes, floods, or other severe weather or natural phenomena), (d) failures due to products not supplied by ROADMASTER, or (e) other treatments, uses, or installations for which the product was not intended. This warranty extends only to the first retail purchaser-consumer of the product and is not transferable.

EXTENDED WARRANTY PERIOD: If ROADMASTER receives the product registration card, completely and accurately filled out, within twenty (20) days of purchase, ROADMASTER will enlarge the one-year warranty period in the preceding paragraph to a period of two years.

2. DISCLAIMER OF OTHER WARRANTIES

The preceding warranties are the exclusive and sole express warranties given by ROADMASTER. They supersede any prior, contrary or additional representations, whether oral or written. No agent, representative, dealer or employee has the authority to alter or increase the obligations or limitations of this warranty. Any implied warranties, including the WARRANTY OF MERCHANTABILITY and any WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, are limited in duration to thirty days or the term of the applicable express warranty provided above, whichever is longer.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

3. EXCLUSIVE REMEDY FOR ANY NONCONFORMITIES

If during the applicable Warranty Period, the product does not conform to the preceding Warranties, notify ROADMASTER as provided below, and within a reasonable time ROADMASTER will provide, at its option, one of the following: (1) replacement components for any nonconforming or defective product or components or (2) the percentage of the purchase price for the nonconforming product equal to the percentage of the Warranty Period remaining when ROADMASTER is notified of the nonconformity. ROADMASTER will, at its option, (a) use new and/or reconditioned parts in performing warranty repairs and making replacement products, (b) use parts or products of original or improved design in the repair or replacement. If ROADMASTER repairs or replaces a product, its warranty continues for the remaining portion of the original Warranty Period or 60 days from the date of the return shipment to the customer, whichever is greater. All replaced products and all parts removed from repaired products become the property of ROADMASTER. ROADMASTER will not provide, and will not be liable for, labor, costs of removal or reinstallation of components, disposal, shipping, freight, taxes, or other incidental charges.

THESE REMEDIES ARE THE EXCLUSIVE AND SOLE REMEDIES FOR ANY BREACH OF WARRANTY.

For any breach of warranty, the Owner must telephone ROADMASTER at 1-800-669-9690 within thirty (30) days after discovering the nonconformity. Do not return any product without first calling ROADMASTER and getting a return authorization number. Returned products must include the return authorization number and a copy of the original invoice, bill or other proof of the date of purchase. The date of purchase must coincide with the original warranty registration card on file. ROADMASTER will authorize (a) shipment of the product to ROADMASTER or (b) repair or replacement at the nearest warranty service center—in both cases with shipping at your expense. Do not purchase replacement parts or pay for repair labor—you will not be reimbursed. Compliance with the requirements of this paragraph is a condition to coverage under the Warranty: if these requirements are not complied with, ROADMASTER will have no obligation to provide any remedy for any breach of warranty.

4. DISCLAIMER OF INCIDENTAL AND CONSEQUENTIAL DAMAGES

IN NO EVENT SHALL ROADMASTER BE LIABLE FOR ANY INCIDENTAL, SPECIAL, INDIRECT OR CONSEQUENTIAL DAMAGES, WHETHER RESULTING FROM NONDELIVERY OR FROM THE USE, MISUSE OR INABILITY TO USE THE PRODUCT OR FROM DEFECTS IN THE PRODUCT.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to you.

5. APPLICABLE LAW

This Warranty will be interpreted, construed, and enforced in all respects in accordance with the laws of the State of Washington, without reference to its choice of law rules. The U.N. Convention on Contracts for the International Sale of Goods will not apply to this Warranty.

6. SEVERABILITY

If any provision of this warranty is found to be invalid or unenforceable, then the remainder shall have full force and effect, and the invalid provision shall be partially enforced to the maximum extent permitted by law to effectuate the purpose of the agreement.

7. ADDRESS FOR NOTICES TO ROADMASTER

ROADMASTER, Inc., 6110 NE 127th Ave., Vancouver, WA 98682

This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.